

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

Release Note No.
R92-30330
Ship Date

3-Oct-08

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavoie 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Kla liberte'

Authorized Inspector

10/03/2008

Date

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Dart Aerospace

1270 Aberdeen Street

Main Finished Goods Location

Buyer=Chantal Lavoie 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

613-632-9577

Order No.

21999

Order Date

19-Sep-08

Customer PO Number

PO00007202

Item No.

Description

Customer No.

CDART100

Ship Via

Pick-Up

Sales Rep.

Barney Bangs

Packing Slip No.

30330

Qty

UOM

Qty Shipped/Returned

Qty Backordered

3421-106

10

EA

10

Dart Blade Fold Kit - Pad #7/

Drawing No: (Ref B67-43001-69 Rev B1)

WG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 10

S
08/10/07

3421-105

10

EA

10

Dart Blade Fold Kit - Pad #6/

Drawing No: (Ref B67-43001-73 Rev B1)

WG Rev: A

Comments:

Lot No: BATCH0000000003 Qty: 10

3421-101

20

EA

20

Dart Blade Fold Kit - Pad #2/

Drawing No: (Ref B67-43001-83 Rev B1)

WG Rev: NR

Comments:

Lot No: BATCH0000000003 Qty: 20

3421-102

12

EA

12

Dart Blade Fold Kit - Pad #3/

Drawing No: (Ref B67-43001-85 Rev B1)

WG Rev: NR

Comments:

Lot No: BATCH0000000004 Qty: 12

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
MID : CATULSAF1123HAW
email: info@tulmar.com

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

COPY

Packing Slip No.

30330

Ship Date

3-Oct-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Main Finished Goods Location
Buyer=Chantal Lavole 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No. 21999	Order Date 19-Sep-08	Customer No. CDART100	Sales Rep. Barney Bangs	Release Note No. R92- 30330
Customer PO Number PO00007202		Ship Via Pick-Up	PPD/COL	
Item No.		Qty	UOM	Qty Shipped/Returned
Description				Qty Backordered

8421-105
Dart Blade Fold Kit - Pad #6/
Drawing No: (Ref B67-43001-73 Rev B1)
DWG Rev: A
Lot No: BATCH0000000003 Qty: 10

10 EA 10

8421-106
Dart Blade Fold Kit - Pad #7/
Drawing No: (Ref B67-43001-69 Rev B1)
DWG Rev: A
Lot No: BATCH0000000003 Qty: 10

10 EA 10

8421-102
Dart Blade Fold Kit - Pad #3/
Drawing No: (Ref B67-43001-85 Rev B1)
DWG Rev: NR
Lot No: BATCH0000000004 Qty: 12

12 EA 12

8421-101
Dart Blade Fold Kit - Pad #2/
Drawing No: (Ref B67-43001-83 Rev B1)
DWG Rev: NR
Lot No: BATCH0000000003 Qty: 20

20 EA 20

8
08/10/07

Barney Bangs

NO 4511

WORK ON OUR

SUBJECT TO AMENDMENT

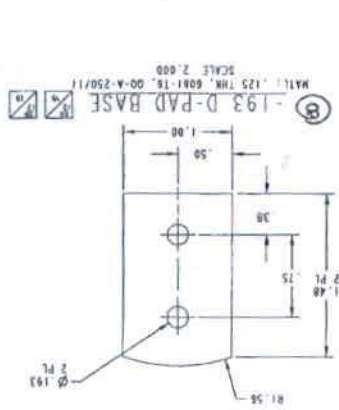
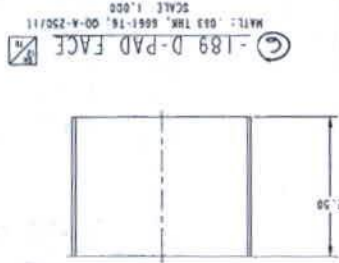
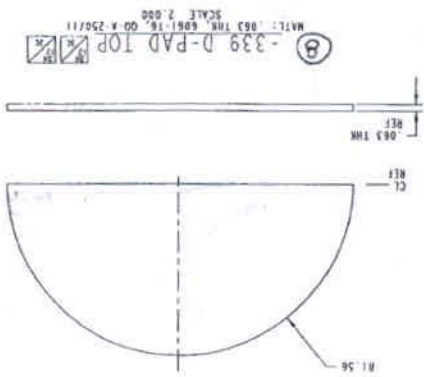
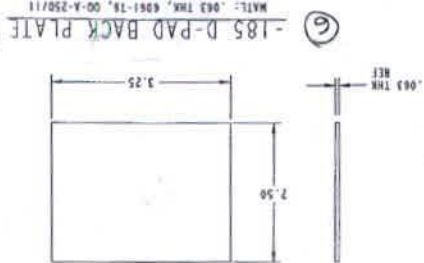
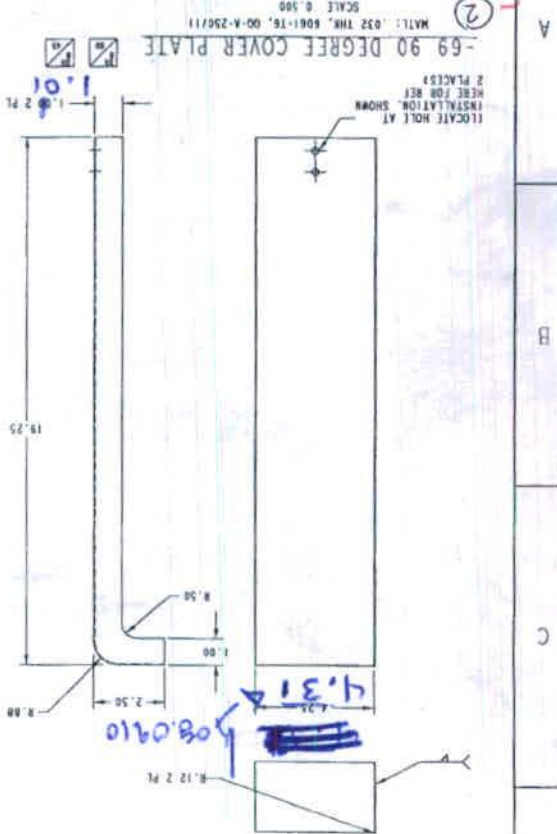
WITHOUT NOTICE

UNCONTROLLED COPY

ENGINEERING

RETURN TO

SHOT COPY



ORIGINAL

PREMIER AVIATION, INC.
1000 AVIATION PARKWAY, GRAND PRINCE, TEXAS 77028
D O S U V 8 B 6 7 - 4 3 0 0 1
REV 01

RELEASED

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:23 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

PG

PURCHASING



Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

7202

C208/09/17

(10)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

P28/10/06

(10)

16.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

S08/10/07

(10)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

57506

P28/10/07

(10)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/08

Job Completion



MF 08-10-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:23 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 90 DEGREE COVER PLATE

Job Number: 41511

Part Number: PB674300169

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/08/16 (10)

7.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1
Weld assembly as per dwg B67-43001

508.09.17 10

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
1- grind weld flush

508.09.17 10

9.0 QC10 VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

508-09-17 (10)

10.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/09/17 (10)

11.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1
Chemical Conversion Coat as per QSI 005 4.1

M-1 08/09/18 (10X)

12.0 POWDER COATING POWDER COATING



Comment: POWDER COATING
Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

M102316

START TIME: 1:45pm
OVEN TEMPERATURE: 320°C
FINISH TIME: 2:15pm

508-09-18 (10)

13.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

508/09/19 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:07:23 PM
 User: Julie Lecocq

Process Sheet

TALMAR

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 90 DEGREE COVER PLATE
Job Number	: 41511-3	Part Number	: PB674300169
Estimate Number	: 13405	Drawing Number	: B6743001 PAGE25
P.O. Number	:	Project Number	: N/A
This Issue	: 19/08/2008 S.O. No. :	Drawing Revision	: B1
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : SMALL / MED FAB	Due Date	: 18/09/2008
Previous Run	: 40069	Qty:	30 Um: Each
Written By	:		
Checked & Approved By	: JUD 08.8.20		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S032	6061-T6 Sheet 0.032"
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Comment: Qty.: 1.4234 sf(s)/Unit Total : 42.7014 sf(s) 18147
 6061-T6 Sheet 0.032" LB 8-9-8

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg B67-43001
 Dwg Rev: B1 LB 8-9-8
 Prog Rev: B1
 ****grain direction along 9.144" ****
 2-Deburr if necessary LB 8-9-8

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE LB 8-9-8

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

S 08/09/09 counter (36)

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE
 Bend as per Dwg B67-43001

SPS 08/09/16 (10)